

A COMPLETE LIST. When your gypsum pin mixer needs a part replacement, you can save yourself days or weeks of downtime by keeping a full set of spare parts on hand. Here's what we recommend you keep in the shop at any given time.

**ACS
MIXERS**

MIXER SPARE PARTS

Name The standard name of your mixer part.	In Mixer The number of parts installed in your mixer.	Minimum The minimum number of spare parts you need have on hand.	Maximum The maximum number of mixer parts you need on hand.
BOTTOM LINER	1	0	0
RIM	1	0	0
RIM LINER	1	1	1
LID LINER	1	1	1
LID ASSEMBLY	1	0	0
LID LUMP RING	1	1	1
LID PINS	12	12	24
WATER JETS	12	12	24
LID PIN INSERTS	24	24	36
ROTOR	1	0	0
ROTOR LUMP RING	1	1	1
ROTOR WEAR RING	1	1	1
ROTOR HUB RING	1	0	0
ROTOR PINS	36	36	72
ROTOR SCRAPERS (per set of 6)	1	1	2
ROTOR LOCKING COLLAR	1	0	0
BOTTOM BEARING HOUSING	1	0	0
BOTTOM BEARING SPACER	1	0	0
ROTOR ADJ. NUT	1	0	0
ROTOR SHAFT	1	0	0
ROTOR PLOWS (per set of 3)	1	1	2
BEARING SEAL HOUSING	1	0	0
BOTTOM WATER JET	2	1	2
ANGLED INLET, 2" NPT	2	0	0
LID HANDLES - 12"	4	0	0
LID HANDLES - 8"	2	0	0
T-BOLT STOPS	10	0	0
T-BOLT NUTS	10	1	2

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LOOKING TO PLACE AN ORDER? Smart planning will pay off in the long run. Contact ACS Mixers to place an order for mixer parts, and let us know if you need any help troubleshooting.
gypsumsales@acsMixers.com

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Name	In Mixer	Minimum	Maximum
The standard name of your mixer part.	The number of parts installed in your mixer.	The minimum number of spare parts you need have on hand.	The maximum number of mixer parts you need on hand.
LID BOLTS	10	1	2
WEDGE BLOCK - MINUS TIP	1	1	1
WEDGE BLOCK TIP, D2	1	2	3
SECONDARY WALL (Wedge block wall)	1	0	0
SPIRAL HOLD DOWN TABS	2	0	0
SWIVEL CANISTER MOUNTS	2	0	0
SCH 80, 304 S.S. CANISTER	1	0	0
SPIRAL	1	0	0
OUTLET VORTEX	1	1	1
MOUNTING FLANGE	1	0	0
SWIVEL PINS	2	0	0
CR SEAL #39275	1	1	1
CR SEAL #37320	1	1	1
TIMKEN CONES #677	2	2	4
TIMKEN CUPS #672CX	2	2	4
3-7/16 dia. F4S-S2-307L, Dodge 4-bolt flange bearing, 6-3/4" bolt pattern	1	1	1
AN17 LOCK NUT	1	1	1
W17 LOCK WASHER	1	1	1
EXTRACTOR ASSEMBLY	2	1	2
FESTO SERIES DNC DOUBLE ACTING CYLINDER	2	1	1
1.50 DIA. EXTRACTOR DONUT	1	1	3
1.50 DIA. EXTRACTOR PLUNGER	1	1	3